



Dart Aerospace Ltd.
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D3393-041
Job Sheet 181692



Part No: D3393-041

Job Qty: 6 ea

Part Name: Battery Lock



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/4/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D3393 REV A IPP Rev:A New Issue 05-11-22 JLM

Ship Via:

SSO

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Small Fab-2	0.00	SEP 18 2018
100	Small Fab	6 pcs	8/31/18	8/31/18	0.00	1.72	Small Fab-3	0.00	
110	Large Fab	6 pcs	8/31/18	8/31/18	0.00	0.63	Large Fab 1	0.00	
120	QC	6 pcs	8/31/18	8/31/18	0.00	0.00	QC9	0.00	
130	Small Fab	6 pcs	8/31/18	8/31/18	0.00	1.72	Small Fab-3	0.00	
140	QC	6 pcs	8/31/18	8/31/18	0.00	0.00	QC5	0.00	
150	Packaging	6 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3-1	0.00	
160	QC21-SA	6 Ea	8/31/18	8/31/18	0.00	0.00	QC21	0.00	

Part Op 100 - ATTN: - CHECK IF KEYED ALIKE OR KEYED DIFFERENT 1-Open D3373-1 lock package. Keep keys, lock body, Descriptions: lock body nut, flat cam and lock barrel. Discard the rest. Identify as D3369-5 3-Assemble D3393-041 as per Dwg D3393. Insert lock body and fasten
110 - Tack Weld lock shaft to flat cam of a Max 1/8" Long QtyPart Number Description Batch A/RN/A SS
Rod M136586
130 - Apply Crazy Glue to cap and press into Body 9567K21 Batch: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5/16WC	Washer	12 Ea (2 ea)	90-Start up Operation	5078477
9567K21	Polyethelene Cap	12 Ea (2 ea)	90-Start up Operation	5019083
D3369-5	Spacer	6 Ea (1 ea)	90-Start up Operation	F133594
D3373-1	Cam Lock	6 Ea (1 ea)	90-Start up Operation	5077116
D3393-1	Battery Lock Casing	6 Ea (1 ea)	90-Start up Operation	5108644
D3393-3	Cam Lock Shaft	6 Ea (1 ea)	90-Start up Operation	5079426

027281

6

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	5/16WC	12	1,123	0
	9567K21	12	75	0
	D3369-5	6	22	0
	D3373-1	6	14	0
	D3393-1	6	10	0
	D3393-3	6	12	0



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Container No: S111058



Part: D3393-041

Job No: 181692

Serial No/Batch: S111058

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/18/18

Part Specifications

Specifications could not be found.

Plex 9/18/18 9:40 AM dart.quirion.sonia